

Gibbz Arms G4 AR15 Rifle
User Manual

Gibbz Arms
Mesa, Arizona

Section 1 Precautions

CAUTION:

USE ONLY CLEAN, DRY, ORIGINAL, HIGH QUALITY COMMERCIALY MANUFACTURED AMMUNITION IN GOOD CONDITON which is appropriate to the caliber of your firearm. We do not recommend the use of remanufactured or hand loaded ammunition because it may cause severe damage to yourself and/or your rifle.

READ AND UNDERSTAND ALL THE FOLLOWING PRECAUTIONS BEFORE REMOVING THIS FIREARM FROM ITS PACKAGE.

WARNING: IF THIS FIREARM IS CARELESSLY OR IMPROPERLY HANDLED, UNINTENTIONAL DISCHARGE COULD RESULT AND COULD CAUSE INJURY, DEATH, OR DAMAGE TO PROPERTY.

CAUTION:

PRIOR TO LOADING AND FIRING, CAREFULLY READ THIS INSTRUCTION MANUAL WHICH GIVES BASIC ADVICE ON THE PROPER HANDLING AND FUNCTIONING OF THIS GIBBZ ARMS SYSTEM. Your safety and the safety of others (including your family) depends on your mature compliance with that advice, and your adoption, development and constant employment of safe practices. If unfamiliar with firearms, seek further advice through safe handling courses run by your local gun clubs, NRA approved instructor, or similar qualified organizations.

NOTICE:

Gibbz Arms shall not be responsible for injury, death, or damage to property resulting from either intentional or accidental discharge of this firearm, or from its function when used for purposes or subjected to treatment for which it was not designed. Gibbz Arms will not honor claims involving this firearm which result from careless or improper handling, unauthorized adjustment or parts replacement, corrosion, neglect, or the use of wrong caliber ammunition, or the use of ammunition other than original high quality commercially manufactured ammunition in good condition, or any combination thereof. Gibbz Arms will not honor claims involving this firearm for any reason or cause when such claims are made by the second or subsequent owner.

IMPORTANT:

Before this firearm left the factory it was tested, carefully inspected, and packaged. Gibbz Arms cannot control product handling after it leaves the factory; therefore, please examine this firearm carefully at the time of purchase to ensure that it is unloaded and undamaged. The dealer will be pleased to assist you in making this examination and endeavor to answer any further questions.

NOTICE:

End user is responsible for knowledge of Local and Federal Laws, and for adhering to all regulations. Gibbz Arms is not responsible for misuse of any products.

This instruction manual should always accompany this firearm. When you lend, give or sell this firearm, be sure this manual goes with it.

Section 2 Features

The Gibbz Arms G4 Rifle is a lightweight, semi-automatic firearm. Features include a Gibbz Arms 13.38" Free Float Hand Guard and a Gibbz Arms G4 PDQ Lower Receiver. This rifle includes the Gibbz Arms patented left side non-reciprocating side charging handle.

AR15 Sealed Bolt Carrier Group

- Gibbz Arms enhanced cam-pin installed. Required to prevent damage to upper.
- Nitride finish
- 9310 Steel
- Sealed gas key

Gibbz Arms G4 13.38" Free Float Hand Guard

- Patented hexagon shape which provides a comfortable ergonomic grip and a flat bottom for shooting off a rest.
- 7 M-Lok slots on all 5 sides
- Full Length Picatinny Rail

Gibbz Arms G4 13.38" Free Float Hand Guard

- Billet 6061 Aluminum
- Guntology PDQ Ambi Bolt Release
- Tension Screw to tighten any movement between receivers

Section 3 Safety Instructions

You may be an experienced, safe shooter already familiar with the procedures in this instruction manual, or you may have never handled a firearm before. Either way, we urge you to read this entire instruction manual carefully. YOU MUST FOLLOW THE SAFETY INSTRUCTIONS FOR YOUR SAFETY AND THE SAFETY OF OTHERS.

!WARNING: When you squeeze the trigger, you must expect the firearm to fire, and you must take full responsibility for firing it. Your care can avoid accidental discharge, and you will thereby avoid accidental injury and death.

! WARNING: THIS FIREARM MAY DISCHARGE ACCIDENTALLY WHEN A ROUND IS FED INTO THE CHAMBER, IF IT IS DROPPED OR RECEIVES A BLOW TO THE MUZZLE OR FRONT OF THE FIREARM. (This can occur regardless of the position of the hammer or any of the various safety devices.) Therefore, extra care and strict adherence to these instructions by the firearm user is mandatory for minimizing the risk of accidents.

Section 4 Cautions

1. ALWAYS HANDLE YOUR FIREARM AS IF IT WERE LOADED so that you never fire it accidentally when you think it is unloaded.
2. NEVER POINT YOUR FIREARM AT ANYTHING YOU DO NOT INTEND TO SHOOT so that if it fires accidentally, injury, death, or damage to property will be prevented.
3. NEVER TAKE ANYONE'S WORD THAT A FIREARM IS UNLOADED; check for yourself with fingers off the trigger and firearm pointed in a safe direction, so that you never fire the firearm accidentally when you think it is unloaded.
4. ALWAYS MAKE SURE YOUR FIREARM IS NOT LOADED AND BOLT IS LATCHED OPEN BEFORE LAYING IT DOWN OR HANDING IT TO ANOTHER PERSON, so that it cannot be fired when it is unsafe to do so. Do not let anyone stick their fingers in the ejection port during inspection or operation.
5. ALWAYS KEEP AND CARRY YOUR FIREARM EMPTY, WITH THE HAMMER FORWARD except when you intend to shoot, so that your firearm cannot be fired when you do not intend to fire it. Firearm and ammunition manufacturers design their products within exacting engineering safety limits. Handloads and remanufactured ammunition are sometimes outside those limits and can be unsafe as to blow up the chamber, damage the receiver and magazine, and cause injury, death, or damage to property with costly repairs to your firearm.
6. ALWAYS BE AWARE OF POSSIBLE RISK OF DROPPING YOUR FIREARM. Some parts of the mechanism could be damaged. You may not see the damage, but if it is severe, the firearm may discharge and cause injury, death, or damage to property. If your firearm has been dropped have it examined by a competent gunsmith before using it again.
7. NEVER LEAVE A FIREARM CHARGED AND READY TO FIRE as this condition is extremely dangerous and the firearm could easily be accidentally discharged, causing injury, death, or damage to property.
8. NEVER LEAVE A LOADED FIREARM UNATTENDED. Someone—especially a child—may fire it and cause injury, death, or damage to property.
9. ALWAYS INSTRUCT CHILDREN AND OTHERS IN YOUR HOUSEHOLD TO RESPECT FIREARMS. If you teach your children to shoot, teach them or get them trained by a qualified instructor to treat and use a firearm properly, and always supervise them closely. Always stress safety so that your children will not discharge a firearm when it is unsafe to do so.
10. ALWAYS BE SURE YOUR BACKSTOP IS ADEQUATE to stop and contain bullets before beginning target practice so that you do not hit anything outside the range shooting area.

11. ALWAYS PUT A KNOWLEDGABLE AND RESPONSIBLE PERSON IN CHARGE TO MAINTAIN SAFETY CONTROL WHEN A GROUP IS FIRING ON A RANGE. Obey their commands so that discipline is maintained to reduce the likelihood of accidents.

12. ALWAYS CARRY YOUR FIREARM EMPTY WITH THE BOLT LOCKED OPEN WHILE ON A RANGE until preparing to fire. Keep it pointed towards the backstop when loading, firing and unloading, to eliminate the risk of injury, death, or damage to property from premature discharge.

LOADING CAUTIONS

13. ALWAYS BE SURE BARREL BORE, CHAMBER AND ACTION ARE CLEAN AND CLEAR OF OBSTRUCTIONS. Clean a wet or fouled firearm immediately so that it will function correctly and safely.

14. ALWAYS USE CLEAN, DRY, ORIGINAL, HIGH QUALITY COMMERCIALY MANUFACTURED AMMUNITION IN GOOD CONDITION WHICH IS APPROPRIATE TO THE CALIBER OF YOUR FIREARM.

15. ALWAYS CHECK THAT AMMUNITION IS CLEAN AND UNDAMAGED BEFORE USING THE FORWARD ASSIST. Forcing damaged ammunition into the chamber could damage your firearm and could result in injury, death, or damage to property.

SHOOTING CAUTIONS

16. NEVER CONSUME ALCOHOLIC BEVERAGES OR TAKE DRUGS BEFORE OR DURING SHOOTING, as your vision, coordination, and judgment could be seriously impaired, making your firearm handling unsafe.

17. ALWAYS SEEK A DOCTOR'S ADVICE IF YOU ARE TAKING MEDICATION, to be sure you are fit to shoot and handle your firearm safely.

18. ALWAYS WEAR AND ENCOURAGE OTHERS TO WEAR EAR PROTECTION WHEN SHOOTING, especially on a range. Without ear protection, the noise from your firearm and other firearms close to you, could leave a "ringing" in the ears for some time after firing, while the cumulative, long-term effect could result in permanent hearing loss.

19. ALWAYS WEAR AND ENCOURAGE OTHERS TO WEAR PROTECTIVE SHOOTING GLASSES. Flying particles could damage eyes and cause blindness; but protective shooting glasses should prevent such injury.

20. ALWAYS KEEP THE SAFETY SELECTOR LEVER SET TO SAFE WHEN YOUR FIREARM IS LOADED AND COCKED until you are aiming at a target and intend to fire. This will minimize the risk of an accidental discharge.

21. ALWAYS KEEP CLEAR AND KEEP OTHERS CLEAR OF THE EJECTION PORT. Spent cartridges are ejected with enough force to cause injury, and the ejection port must be unobstructed by your hand to ensure safe ejection of spent rounds. Never place fingers in ejection port; they could be burned by hot metal or injured by the bolt moving forward.

22. NEVER SQUEEZE THE TRIGGER OR PUT YOUR FINGER IN THE TRIGGER GUARD UNTIL YOU ARE AIMING AT A TARGET YOU ARE READY AND INTEND TO SHOOT. This will prevent you from firing the firearm when it is pointing in an unsafe direction.

23. ALWAYS BE ABSOLUTELY SURE OF YOUR TARGET AND THE AREA BEHIND AND BEYOND IT BEFORE YOU SQUEEZE THE TRIGGER. A bullet can travel through or past your target up to 3 miles. If you are at all in doubt about what is behind or beyond your target, do not shoot.

24. NEVER ATTEMPT TO FIRE IF WATER IS IN THE BARREL. Water can accumulate if your firearm is exposed to heavy rain or fog. Open the bolt and allow water to drain before firing. Clean a wet firearm as soon as possible.

25. NEVER SHOOT AT A HARD SURFACE SUCH AS ROCK, OR A LIQUID SURFACE SUCH AS WATER. A bullet may ricochet and travel in any direction to strike you, others around you, or even an object you cannot see, causing injury, death, or damage to property.

26. NEVER DISCHARGE A FIREARM NEAR FLAMMABLE MATERIAL. Flame and sparks erupt from the firearm when discharged. They can start a fire or cause flammable liquids and gases to explode.

27. NEVER FIRE YOUR FIREARM NEAR AN ANIMAL unless it is trained to accept the noise; an animal's startled reaction could injure it or cause an accident.

28. NEVER INDULGE IN "HORSEPLAY" WHILE HOLDING YOUR FIREARM as it may be accidentally discharged.

29. NEVER WALK, CLIMB, OR FOLLOW ANOTHER PERSON WHEN YOUR FIREARM IS COCKED AND READY TO FIRE to eliminate risk of accidental discharge. Hold your firearm so that you can always control the direction of the muzzle and keep the safety selector lever set to "SAFE."

MALFUNCTION CAUTIONS

30. IF YOU EXPERIENCE A FAILURE TO FIRE, ALWAYS HOLD THE FIREARM, POINTING TOWARDS THE TARGET OR SAFE OPEN AREA AND WAIT 30 SECONDS. If a hangfire (slow ignition) has occurred, the round will fire within 30 seconds. If round does not fire, cycle the bolt, eject the round and examine the primer. If the firing pin indent on the primer is light, off center, or nonexistent, have your firearm examined by a competent gunsmith before continuing to fire. If firing pin indent on primer appears normal (in comparison with similar

previously fired rounds), assume faulty ammunition; segregate the misfired round from all other live ammunition and empty cases, reload and continue firing. NOTE 1: It is normal for a light firing pin indent to appear on the primer of cartridges which have been fed into the chamber but not fired. NOTE 2: Dispose of any misfired rounds in accordance with the ammunition manufacturer's instructions.

31. NEVER USE YOUR FIREARM IF IT FAILS TO FUNCTION PROPERLY, AND NEVER FORCE A JAMMED ACTION, as a round may explode causing serious injury, possible death, or severe damage to your firearm.

CLEANING AND STORAGE CAUTIONS

32. ALWAYS MAKE SURE YOUR FIREARM IS NOT LOADED BEFORE CLEANING AND STORING so that it cannot be fired when it is unsafe to do so.

33. ALWAYS KEEP AND STORE YOUR FIREARM AND AMMUNITION IN A SEPARATE LOCKED RECEPTACLE OUT OF REACH AND SIGHT OF CHILDREN AND UNTRAINED PEOPLE, to minimize the risk of firearm and ammunition being easily available for loading and firing.

FIREARM ABUSE

34. NEVER ABUSE YOUR FIREARM by using it for any purpose other than shooting.

35. NEVER DRY FIRE WHEN THE RECEIVERS ARE OPEN as the level of safety could be reduced.

36. NEVER ALTER PARTS as the level of safety could be reduced. NOTE: Please note that we have chosen to use the word "SQUEEZE" in this instruction manual instead of "PULL" or "PRESS" when trigger movement is described; this is simply to remind you of the need for a gentle squeezing action to achieve the best possible accuracy.

Safety Features

- **Trigger Guard** The Trigger Guard is a metal strip below the trigger to protect it from damage and to help prevent accidental discharge. The Trigger Guard should always be in position. The Trigger Guard on the AR15 features radiused and beveled edges to accommodate shooters wearing gloves.

NOTE: The safety featured on the Gibbz G4 is a mechanical safeguard. As with all mechanical systems, failures within this system are possible and may not be visible to the operator.

ACTIVATING THE SAFETY SELECTOR LEVER TO THE "SAFE" POSITION DOES NOT MEAN THE FIREARM IS INCAPABLE OF FIRING IF MISHANDLED OR DROPPED.

Bolt Locking Safety Features

This firearm can fire only when the bolt is fully locked to the barrel and the firing pin is free to move forward. The firing pin is prevented from reaching the cartridge by the bolt carrier. Only when the bolt carrier moves forward over the bolt, rotating it to the fully locked position, can the firing pin move forward enough to fire the rifle. This design feature makes sure that the rifle will not fire before the cartridge is fully chambered and the bolt is fully rotated (locked) to the barrel. Even with the bolt locked, if you do not use the proper ammunition, your rifle could blow up or blow down through the magazine. See inside front cover and elsewhere in the manual where we clearly emphasize that you should use only clean, dry, original, high quality, commercially manufactured ammunition in good condition. Keep the bore of the barrel clear at all times.

Disconnect Features

The Disconnect, which is part of the firing mechanism, prevents the firearm from firing fully automatic. As the T hammer is cocked after each shot by the rearward movement of the bolt carrier, the Disconnect engages the hammer to hold it rearward until the trigger is released. When the trigger is released, retention of the hammer passes from the Disconnect to the sear surface of the trigger ready for the next shot.

Separation of Upper and Lower Receivers

In the event of functional problems, the lower receiver can be separated from the upper receiver by pivoting it downwards after pushing out the rear take down pin. This provides access to the mechanism and separates the firing mechanism from other components so that the cocked hammer can not strike the firing pin. NOTE: The Bolt Carrier Group must be in the full forward position in order to separate the Upper Receiver from the Lower Receiver

Section 4 Function

The Gibbz G4 has a semi-automatic action. With the action cocked, chamber loaded, and selector lever set to "FIRE" the firearm may be fired by squeezing the trigger. The trigger rotates, disengaging the trigger sear surface from the hammer. The hammer spring drives the hammer forward to strike the firing pin, which in turn strikes the primer in the base of the cartridge, igniting the primer composition which ignites the main powder charge. High pressure gases push the bullet down the barrel where rifling grooves impart a stabilizing spin to the bullet. As a bullet passes the gas port (a small hole in the barrel below the front sight) gas is tapped off, flows through the gas tube, into the bolt carrier chamber driving the bolt carrier group rearward. As the bolt carrier moves to the rear the firing pin is withdrawn into the bolt while the cam track in the bolt carrier acts upon the bolt cam pin, causing the bolt to rotate until its locking lugs are no longer in engagement with the lugs of the barrel extension. The bolt is now unlocked and is carried rearward by the bolt carrier. The extractor extracts the spent case and holds it against the face of the bolt until the ejector throws the spent case through the ejection port. The bolt carrier group continues rearward, compressing the action spring and returning the hammer to its cocked position, until the buffer assembly strikes the bottom of the receiver extension and stops. The action spring then forces the bolt carrier group forward so that the face of the bolt strips the next round of ammunition from the magazine and thrusts it into the chamber. Simultaneously the extractor snaps into the groove of a cartridge case and the bolt locks into the barrel. The hammer is now held rearward by the disconnect. When trigger is released, the disconnect is rotated back releasing the hammer. However, before the disconnect hook actually releases the hammer, the trigger sear surface has rotated in front of the hammer notch so that hammer is held on the trigger sear surface making the firearm ready for another shot. THIS IS A SEMI—AUTOMATIC FIREARM AND IS IMMEDIATELY LOADED AND IS READY TO FIRE AGAIN AFTER EACH SHOT UNTIL MAGAZINE IS EMPTY. TO UNLOAD THE RIFLE, THE MAGAZINE MUST BE REMOVED, AND THE BOLT CARRIER GROUP MUST BE PULLED TO THE REAR WITH THE CHARGING HANDLE, EXTRACTING ANY ROUND IN THE CHAMBER

Ammunition Selection

Gibbz Arms systems are designed to function with a variety of brands and types of factory manufactured ammunition in the appropriate caliber. NOT ALL AMMUNITION WILL PRODUCE THE SAME RESULTS. Gibbz Arms recommends that after you read and understand this manual, you go to the range and fire different ammunition which is appropriate to the caliber of your firearm. Once you find the ammunition which functions best - keep using it. To protect you and others from danger, and your firearm from being severely damaged, Gibbz Arms does not recommend the use of any handloaded or remanufactured ammunition.

Adjustable Buttstock

The adjustable buttstock a 6-position collapsible buttstock. To extend or collapse the buttstock, press the rear end of the release lever up against the buttstock and slide the buttstock to forward or backward and release the release lever to lock the buttstock at the desired position

Loading:

CAUTION

ALWAYS CHECK THAT AMMUNITION IS CLEAN AND UNDAMAGED BEFORE USING THE FORWARD ASSIST. Forcing damaged ammunition into the chamber can damage your firearm and can result in injury, death, or damage to property.

To Load A Magazine:

CAUTION

1. Use only ammunition recommended inside the front cover of this instruction manual as suitable for your firearm. Examine the ammunition, particularly on and around the primer. Look for dents, scratches, and other signs of damage. Do not load damaged ammunition.
2. With short end of the magazine facing forward, place a round between the lips of the magazine with the bullet forward. Press the round down until it is held by the magazine lips. Place next round on top

CAUTION

TO MINIMIZE RISK OF UNINTENTIONAL DAMAGE, LOAD LIVE AMMUNITION INTO YOUR FIREARM ONLY WHEN YOU ARE ABOUT TO SHOOT.

To Load The Firearm:

CAUTION

1. Remove empty magazine: depress magazine catch which is located on the right side of the lower receiver, and extract magazine from the magazine well.
2. Press in on bottom of thumb piece of bolt catch while grasping and pulling back on the charging handle, to cock the hammer and leave bolt and carrier latched open to the rear.

CAUTION

3. Return charging handle fully forward until it locks and remove finger from bolt catch.
4. Set selector lever (located on left of lower receiver) to "SAFE", this will lock the trigger.
5. With bullet points forward, insert the loaded magazine into the magazine well and push it home until it stops and is locked by the magazine catch. When the magazine is inserted, pull down on the magazine to ensure it is fully seated in the magazine well.
6. Keeping fingers away from the ejection port and muzzle pointing in a safe direction, press in on the top of the thumb piece of the bolt catch. This will release the bolt carrier group to move forward and feed a round from the magazine into the chamber. **THE FIREARM IS NOW LOADED WITH A ROUND IN THE CHAMBER AND THE HAMMER IS COCKED.**
7. You may now close the ejection port dust cover if you wish; it is located on the right hand side of the upper receiver and will open automatically when the first round is fired.

CAUTION

NEVER LEAVE YOUR FIREARM COCKED AND LOCKED, READY TO FIRE WITHOUT SELECTOR LEVER BEING SET TO SAFE, as this is the Fire Condition and is extremely dangerous. Firearms can easily be accidentally discharged, causing injury, death or damage to property

! WARNING: THIS FIREARM MAY DISCHARGE ACCIDENTALLY WHEN A ROUND IS FED INTO THE CHAMBER, IF IT IS DROPPED OR RECEIVES A BLOW TO THE MUZZLE OR FRONT OF THE FIREARM. (This can occur regardless of the position of the hammer or any of the various safety devices.) Therefore, extra care and strict adherence to these instructions by the firearm's user is mandatory for minimizing the risk of accidents.

Unloading

CAUTION

ALWAYS UNLOAD YOUR FIREARM IMMEDIATELY AFTER USE AND PRIOR TO CLEANING AND STORAGE TO MINIMIZE THE RISK OF ACCIDENTAL DISCHARGE.

To Unload:

CAUTION

KEEP YOUR FIREARM POINTING IN A SAFE DIRECTION. DO NOT TOUCH THE TRIGGER AND KEEP HANDS AWAY FROM THE EJECTION PORT.

1. Set the safety selector lever to "SAFE". NOTE: The hammer must be cocked to place this firearm on "SAFE".
2. Press the magazine catch and remove the magazine.
3. Pull the charging handle to rear and push in lower portion of bolt catch. If a round had been in the chamber it should have been ejected. If the last round had been fired, the bolt carrier group should already be held to the rear provided a magazine was in place.
4. LOOK INTO THE CHAMBER THROUGH THE EJECTION PORT TO MAKE SURE THE CHAMBER IS EMPTY. Page 26
5. When the magazine is removed and the chamber is empty, push the top portion of the bolt catch to allow the bolt carrier group to return forward.
6. Remove remaining live rounds by sliding them forward out of the magazine.
7. Collect live ammunition for safe storage and spent cartridge cases for disposal.

Firing

Before firing, practice your stance, aim, rhythm and breathing for steady aim with your firearm UNLOADED. Practice firing on a range before using your firearm for any other type of shooting.

CAUTION

1. ALWAYS WEAR AND ENCOURAGE OTHERS TO WEAR EAR PROTECTON WHEN SHOOTING, especially on a range. Without ear protection, the noise from your firearm and other firearms close to you, could leave a "ringing" in your ears for some time after firing, while the cumulative long term effect could be permanent hearing loss.

2. ALWAYS WEAR AND ENCOURAGE OTHERS TO WEAR PROTECTIVE SHOOTING GLASSES. Flying particles could damage eyes and cause blindness; but protective shooting glasses should prevent such injury

To Fire

1. Load the firearm as previously described.

2. Grasp firearm with one hand on handguard and other hand on pistol grip with index finger resting along outside of trigger guard. Raise firearm and pull buttstock firmly into shoulder ... extend buttstock as necessary.

3. Aim by aligning target with front and rear sights.

4. Move safety selector lever to "FIRE."

5. Keeping steady aim, place index finger on trigger and squeeze gently until trigger releases hammer. Don't jerk the trigger as you will disturb your aim and ruin your accuracy. To fire the second and subsequent rounds, all that is necessary is to release the trigger and squeeze it again after every shot until you have completed firing or emptied the magazine.

6. THIS IS A SEMIAUTOMATIC FIREARM AND IS IMMEDIATELY LOADED AND READY TO FIRE AGAIN AFTER EACH SHOT UNTIL THE MAGAZINE IS EMPTY.

NOTE: This firearm can also be fired without a magazine in place.

7. Release trigger, remove finger from trigger, and set selector lever to "SAFE." If you have fired the last round from the magazine, the bolt will be held to the rear so that the firearm can quickly be reloaded by replacing the magazine, or the chamber can be inspected to make sure it is empty.

CAUTION

WHILE FIRING, IF YOU NOTICE A DIFFERENCE IN SOUND OR RECOIL, STOP FIRING. A bullet could be stuck in the barrel. If you fire again before clearing the blockage, the barrel may bulge or burst and cause injury. If this occurs, retract the bolt slowly to remove and

identify the fired cartridge case. Clear the firearm and make sure the bore is clear. Any unburned propellant or obstruction in the bore must be removed before firing again to prevent risk of damage and injury.

CAUTION

IF YOUR FIREARM FAILS TO FIRE, HOLD IT, KEEPING IT POINTED TOWARDS THE TARGET AND WAIT 30 SECONDS. If a hangfire (slow ignition) has occurred, the round will fire within 30 seconds. If the round does not fire, remove the magazine, eject the round and examine the primer. If the firing pin indent on the primer is light, misaligned or nonexistent, have your firearm examined by a competent gunsmith.

If the firing pin indent on the primer appears normal (in comparison with previously fired rounds) assume faulty ammunition; segregate the misfired round from other live ammunition and empty cases; reload and carry on firing.

Note: 1: On the AR15, it is normal for a light firing pin indent to appear on cartridges which have been fed into the chamber, but not fired.

Note: 2: Dispose of misfired rounds in accordance with ammunition manufacturer's instructions.

CAUTION

KEEP YOUR FIREARM POINTING IN A SAFE DIRECTION. UNLOAD as previously described. IMPORTANT: If you load your firearm but do not fire it, Keep the safety selector lever set to "SAFE" until you are ready to fire.

CAUTION

NEVER LEAVE YOUR FIREARM COCKED READY TO FIRE WITHOUT SELECTOR LEVER SET TO "SAFE" as this is the fire condition and is extremely dangerous. Your firearm can easily be accidentally discharged, causing injury, death, or damage to property.

Your Gibbz Arms system will perform better, last longer and remain safer when it is properly maintained. Follow the instructions in this section to keep your firearm in good condition.

CAUTION

1. MAKE SURE THAT THE MAGAZINE IS REMOVED AND THAT THE FIREARM IS UNLOADED SO THAT IT CANNOT BE FIRED.

2. WEAR SAFETY GLASSES IN CASE YOU LOSE CONTROL OF ANY SPRING LOADED COMPONENTS WHICH COULD INJURE YOUR EYES.

When To Clean

Before firing, make sure that the barrel and the chamber are clean and dry.

After firing, clean your firearm as soon as possible so that the job will be easier and there will be less opportunity for corrosion to start.

Periodically, when your firearm has not been fired, we suggest you clean it when necessary and at least once or twice a year in a temperate climate, or as often as once a week in a tropical climate. If you carry a loaded firearm UNLOAD it and clean it when necessary and at least once a month. If you get your firearm wet, clean it as soon as possible

Storage

CAUTION

ALWAYS UNLOAD YOUR FIREARM FOR STORAGE AND STORE AMMUNITION SEPARATELY. Store your firearm and ammunition securely locked in separate locations out of reach and sight of children. (Children are naturally curious and do not always believe or understand the real danger and responsibilities of firearms.) Note: Do not store your firearm in an air tight container, and do not seal or attempt to seal the barrel to exclude dust, as internal steel surface is more likely to corrode

Health and Environmental Warning

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to cause birth defects, reproductive harm, cancer, and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

If your instruction manual becomes lost or destroyed, obtain a replacement by writing to Gibbz Arms or send an e-mail to: info@Gibbzarms.com Make a note of the address. When requesting a manual, include the information, which is on the left side of your firearm together with its serial number. This instruction manual should always accompany this firearm. When you lend, give or sell this firearm, be sure that this manual goes with it.